



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4857-041
Job Sheet 176030



Part No: D4857-041

Job Qty: 2 ea

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/16/18

Job Tracking No: FOR RA285

Due Date: 4/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM
VERIFIED BY:DD IPP REV:C 17.11.15 ADDED **manufacture as per Production Permit #6000033312 and
must be inspected by ED** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/17/18	0.00	0.00	Start Up Small Fab-4		FF
150	Small Fab	2 pcs		4/18/18	0.00	1.05	Small Fab-7		FF DAS
160	QC	2 pcs		4/18/18	0.00	0.00	QC5		38
170	Packaging	2 pcs		4/18/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	2 Ea		4/18/18	0.00	0.00	QC21		DAS 21 APR 18 2018

Part Op 150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: 9-89
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4857-M	Wiper Deflector	2 Ea (1 ea)	90-Start up Operation	F 143592
D4944-1	Gasket	4 Ea (2 ea)	150-Small Fab	5047123

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4857-M	2	20	0
150-Small Fab	D4944-1	4	60	0

Part Specifications

Specifications could not be found.

Plex 4/16/18 7:33 AM dart.lacelle.linda

FOR JOB 176027
RA 285

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Step #: _____	DISPOSITION ☐ Work ☐ Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS Prod. Eng. Coord. ☐ DART AEROSPACE Container No: S061166 Part: D4857-041 Job No: 176030 Serial No/Batch: S061166 Revision: F Inspector: _____ Date: 04/16/18																																																																																																																	
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Inspection Sheet Complete RA285

Customer QA Ref # SO132208

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
6F9540V00131	B165891	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE	S060952	Customer returning assembly for rework on D4857-041, ref to NCR17-6591. Scrap D4857-041 B166375 qty 2, and replace with custom D4857-041 with no holes Repackage and return to customer.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____

Date: _____

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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